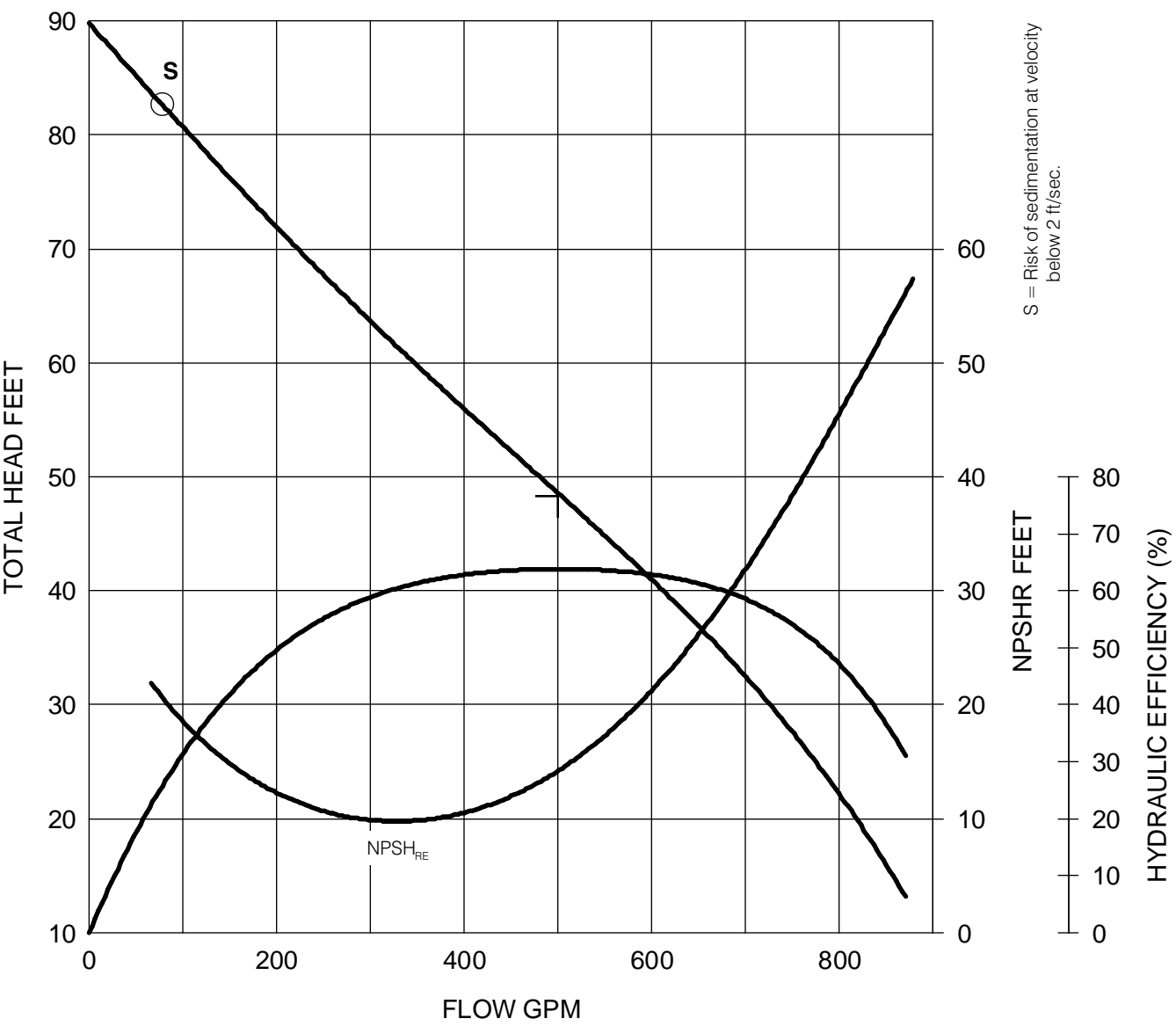
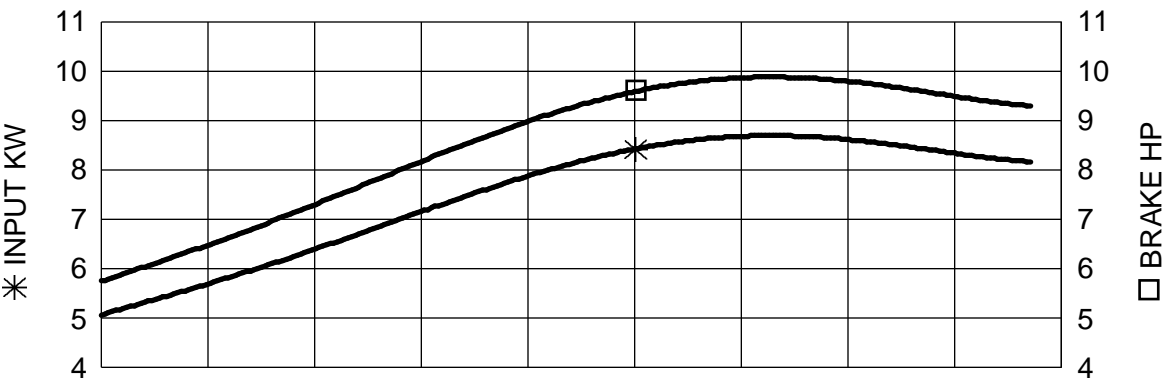


CONFIG.		C-3127 483 Impeller	SECTION	PAGE
CP/CS			3	27
PHASE	VANES		SUPERSEDES	ISSUED
3	1		6/94	2/96



C-3127

Impeller/Motor/Nominal Sizes

PUMP MODEL	IMPELLER CODE	HP RATING			VAC	RPM	D1	D2	D3	D4
		CP	CT CZ	CS						
3127 3Ø	411 LT	10.0	--	10.0	200 230/460 575	1750	8"	6"	8"	--
	412 LT	7.5	7.4	7.5			8"	6"	8"	8"
	**432 MT	10.0	--	10.0			6" or 8"	*4" 6"	6"	--
	**433 MT	7.5	7.4	7.5						*4"
	**434 MT	7.5	6.4	7.5						6"
	**436 MT	7.5	6.4	7.5			8"	6"	8"	--
	442 LT	10.0	--	10.0						--
	481 HT	10.0	--	--			4"	4"	--	--
	483 HT	10.0	--	10.0			4"	4"	4"	--
	484 HT	10.0	--	10.0						--
	485 HT	7.5	7.4	7.5						4"

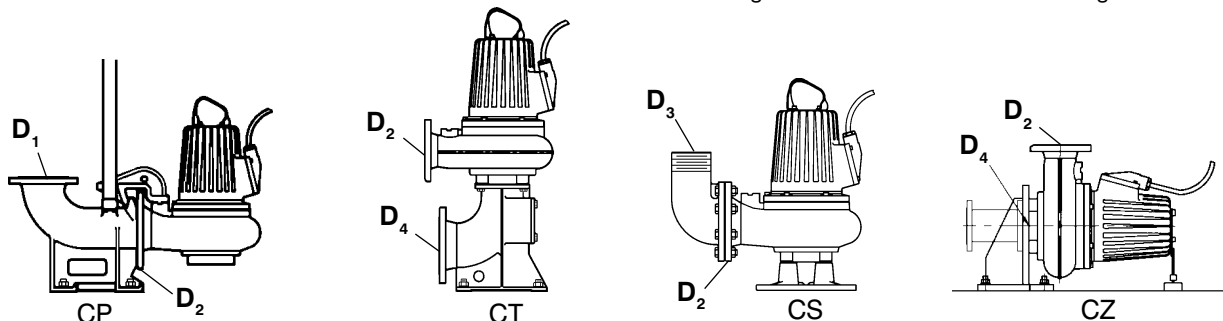
** Also available with 4" volute and 4" x 4" discharge connection. * for CZ configuration

3127 3Ø	468 HT	---	---	HS	200 230/460 575	1750	--	4"	4"	--
		--	--	10.0						

PUMP MODEL	IMPELLER CODE	HP RATING			VAC	RPM	D1	D2	D3	D4
		CP	CT	CS						
3127 1Ø	412 LT	7.6	--	7.6	230	1730	8"	6"	8"	--
	**433 MT **434 MT	7.6	--	7.6			4" 6" or 8"	4" 6"	6"	--
	462 HT 463 HT 484 HT 485 HT	7.6	--	7.6			4"	4"	4"	--

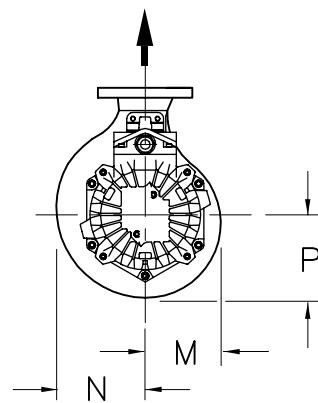
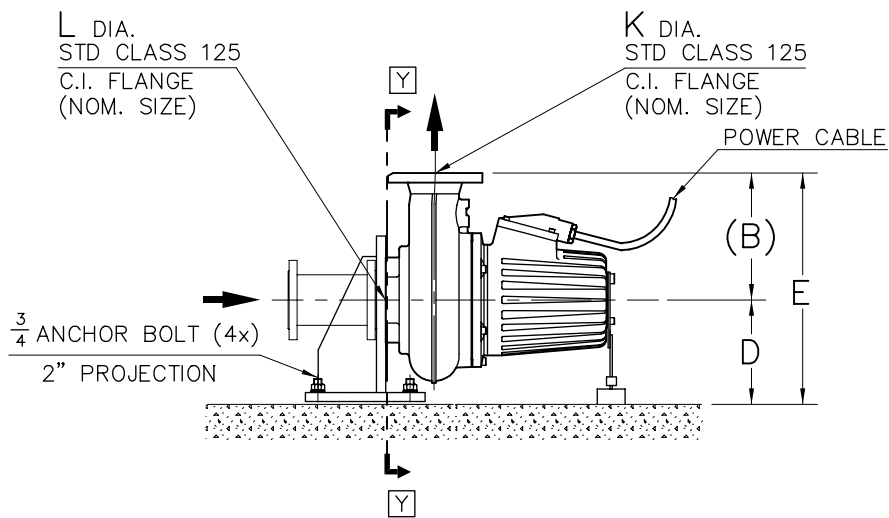
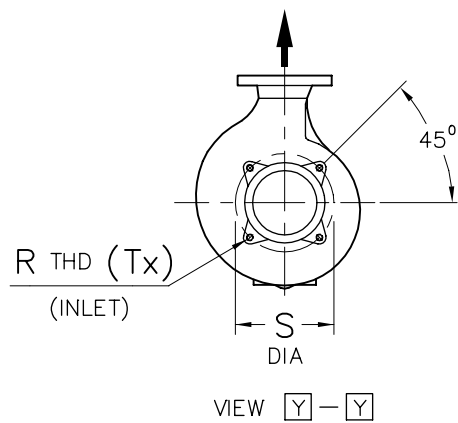
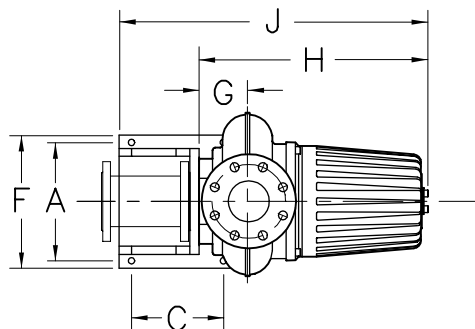
3127 1Ø	468 HT	---	---	HS	230	1730	--	4"	4"	--
		--	--	7.6						

LT= High Volume MT= Standard HT= High Head



CZ-3127

Section 4		OUTLINE DIMENSIONS	Issued: 3/96	Supersedes:
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NOM SIZE (K x L)	VERSION	WEIGHT (LBS) PUMP ONLY
4" x 4"	MT	280

ALL DIMENSIONS IN INCHES

NOM SIZE (K x L)		VERSION	DIMENSIONAL CHART																
			A	B	C	D	E	F	G	H	J	K	L	M	N	P	R	S	T
4" x 4"		MT	8 3/4	12 1/4	11	12	24 1/4	11	4 3/4	20 1/2	32 1/4	4	4	7 3/4	9 1/4	8 1/4	M12	7 1/16	4

CP-3127

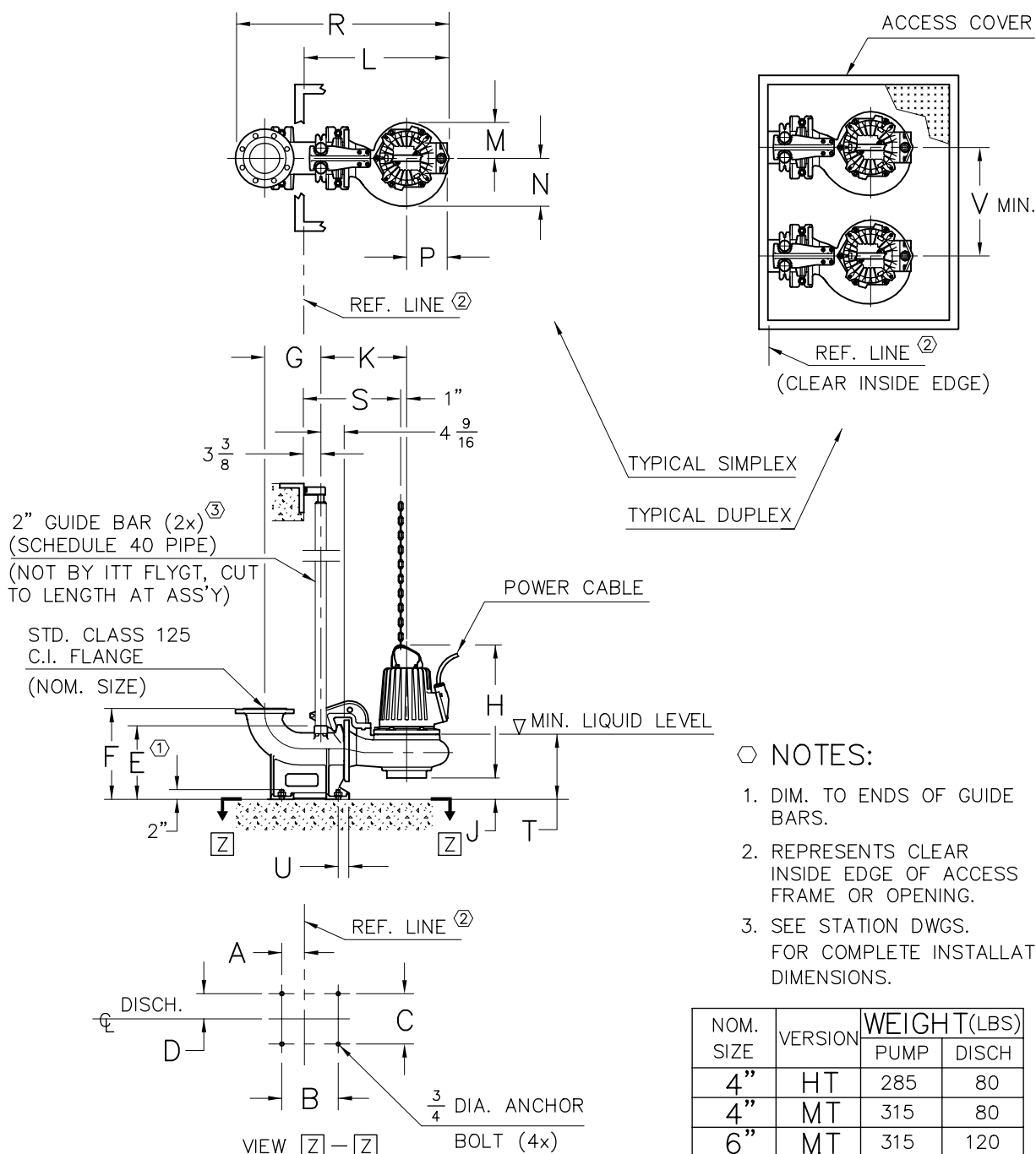
Section 4



OUTLINE DIMENSIONS

Issued: 3/96

Supersedes: 6/94



ALL DIMENSIONS IN INCHES

NOM. SIZE	VERSION	DIMENSIONAL CHART																		
		A	B	C	D	E	F	G	H	J	K	L	M	N	P	R	S	T	U	V
4"	HT	2 ³ / ₄	9 ⁷ / ₈	7 ³ / ₄	3 ⁷ / ₈	10 ¹ / ₄	15 ³ / ₄	10	25	3 ¹ / ₄	16 ³ / ₄	28 ¹ / ₂	7 ³ / ₄	9 ¹ / ₄	8 ¹ / ₄	39 ¹ / ₄	19	11	2 ³ / ₄	20
4"	MT	2 ³ / ₄	9 ⁷ / ₈	7 ³ / ₄	3 ⁷ / ₈	10 ¹ / ₄	15 ³ / ₄	10	26	3	16 ³ / ₄	28 ¹ / ₂	7 ¹ / ₄	8 ¹ / ₂	8 ¹ / ₄	39 ¹ / ₄	19	12	2 ³ / ₄	20
6"	MT	4 ¹ / ₄	11	9 ¹ / ₂	4 ³ / ₄	14 ¹ / ₂	17 ³ / ₄	11	26	4 ¹ / ₄	16 ³ / ₄	28 ¹ / ₂	7 ¹ / ₄	9 ¹ / ₂	8 ¹ / ₄	41 ³ / ₄	19	13	2 ¹ / ₄	21 ³ / ₄
8"	LT	5 ¹ / ₂	11	9 ¹ / ₂	4 ³ / ₄	15	17 ³ / ₄	12 ¹ / ₄	26 ¹ / ₂	4 ¹ / ₄	18 ¹ / ₄	30 ¹ / ₄	7 ¹ / ₄	10	8 ¹ / ₂	45 ³ / ₄	20 ¹ / ₂	14	2 ¹ / ₄	21 ³ / ₄

CS-3127

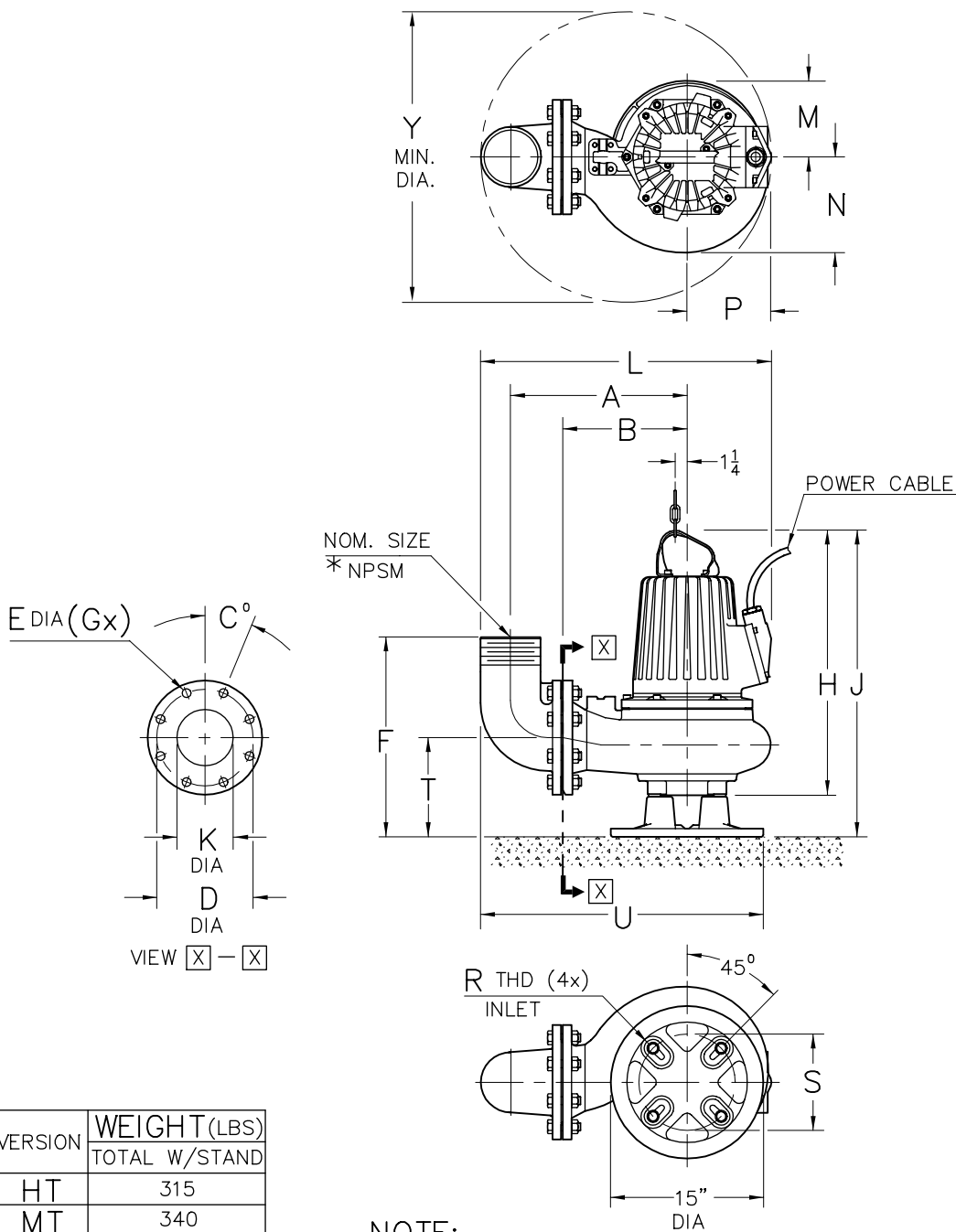
Section 4



OUTLINE DIMENSIONS

Issued: 3/96

Supersedes: 6/94



NOM. SIZE	VERSION	WEIGHT (LBS)
		TOTAL W/STAND
4"	HT	315
4"	MT	340
6"	MT	365
* 8"	LT	400

ALL DIMENSIONS IN INCHES

NOTE:

* DISCHARGE ELBOW FOR HOSE ONLY.
NO NPSM THD. AVAILABLE

NOM. SIZE	VERSION	DIMENSIONAL CHART																		
		A	B	C	D	E	F	G	H	J	K	L	M	N	P	R	S	T	U	Y
4"	HT	15½	12¼	45	7⅙	⅞	16½	4	25	29	4	26	7¾	9¼	8¼	M12	7⅙	8¾	25	26
4"	MT	15½	12¼	45	7⅙	⅞	16½	4	26	30¼	4	26	7¼	8½	8	M16	9⅞	8	25	26
6"	MT	17½	12¼	22½	9⅞	⅞	19½	8	26	30¼	5½	28¾	7¼	9½	8¼	M16	9⅞	9¾	27¾	28¾
8"	LT	20	13¾	22½	9⅞	⅞	24¼	8	26¾	30¾	6	32¼	7	10	8½	M16	9⅞	10¼	31½	32¼

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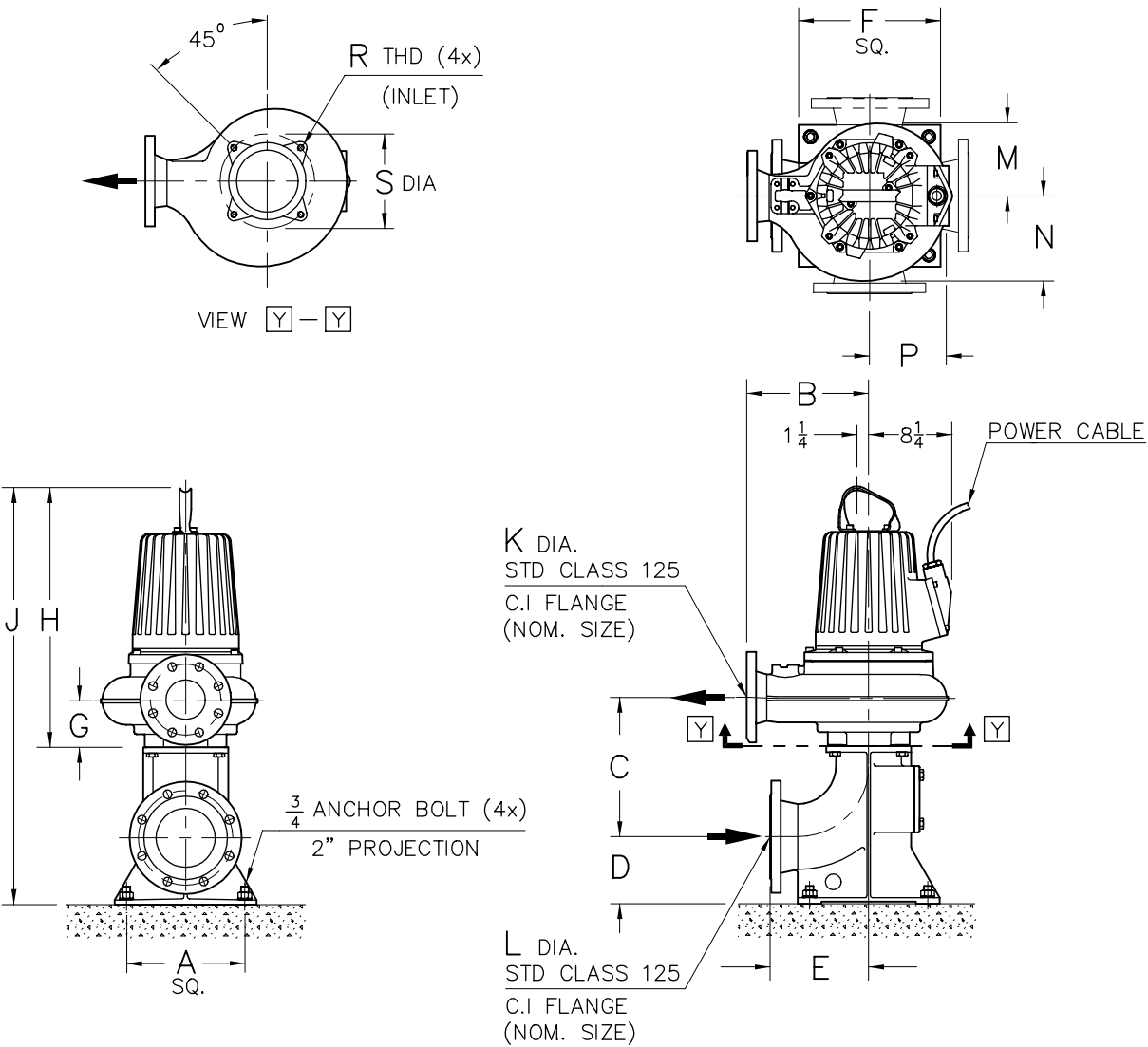
Section 4



OUTLINE DIMENSIONS

Issued: 3/96

Supersedes: 6/94



	NOM SIZE (K x L)	VERSION	WEIGHT(LBS)
			TOTAL W/STAND
*	4"x4"	HT	340
**	4"x4"	HT	340
	4"x6"	MT	420
	6"x6"	MT	420
	6"x8"	LT	485

ALL DIMENSIONS IN INCHES

NOTES:

PUMP CAN BE ROTATED ABOUT ITS VERTICAL CENTERLINE TO (4x) POSITIONS RELATIVE TO THE INLET ELBOW. INCREMENTS ARE 90°.

* EQUIPPED WITH IMPELLER 485

** EQUIPPED WITH IMPELLER 462 OR 463

	NOM SIZE (K x L)	VERSION	DIMENSIONAL CHART															
			A	B	C	D	E	F	G	H	J	K	L	M	N	P	R	S
*	4"x4"	HT	8 3/4	12 1/4	11 1/4	5 1/2	8	11	4 3/4	25	36 3/4	4	4	7 3/4	9 1/4	8 1/4	M12	7 1/16
**	4"x4"	HT	8 3/4	12 1/4	10 3/4	5 1/2	8	11	4 1/2	24 3/4	36 1/4	4	4	7 1/2	8 1/2	8 1/4	M12	7 1/16
	4"x6"	MT	11 3/4	12 1/4	14	6 3/4	10	14 1/4	5	26	41 3/4	4	6	7 1/2	8 1/2	8	M16	9 7/16
	6"x6"	MT	11 3/4	12 1/4	14 3/4	6 3/4	10	14 1/4	5	26	41 3/4	6	6	7 1/4	9 1/2	8 1/4	M16	9 7/16
	6"x8"	LT	14 1/2	13 3/4	17 3/4	8 1/4	12	17	5 1/2	26 3/4	46 1/2	6	8	7	10	8 1/2	M16	9 7/16

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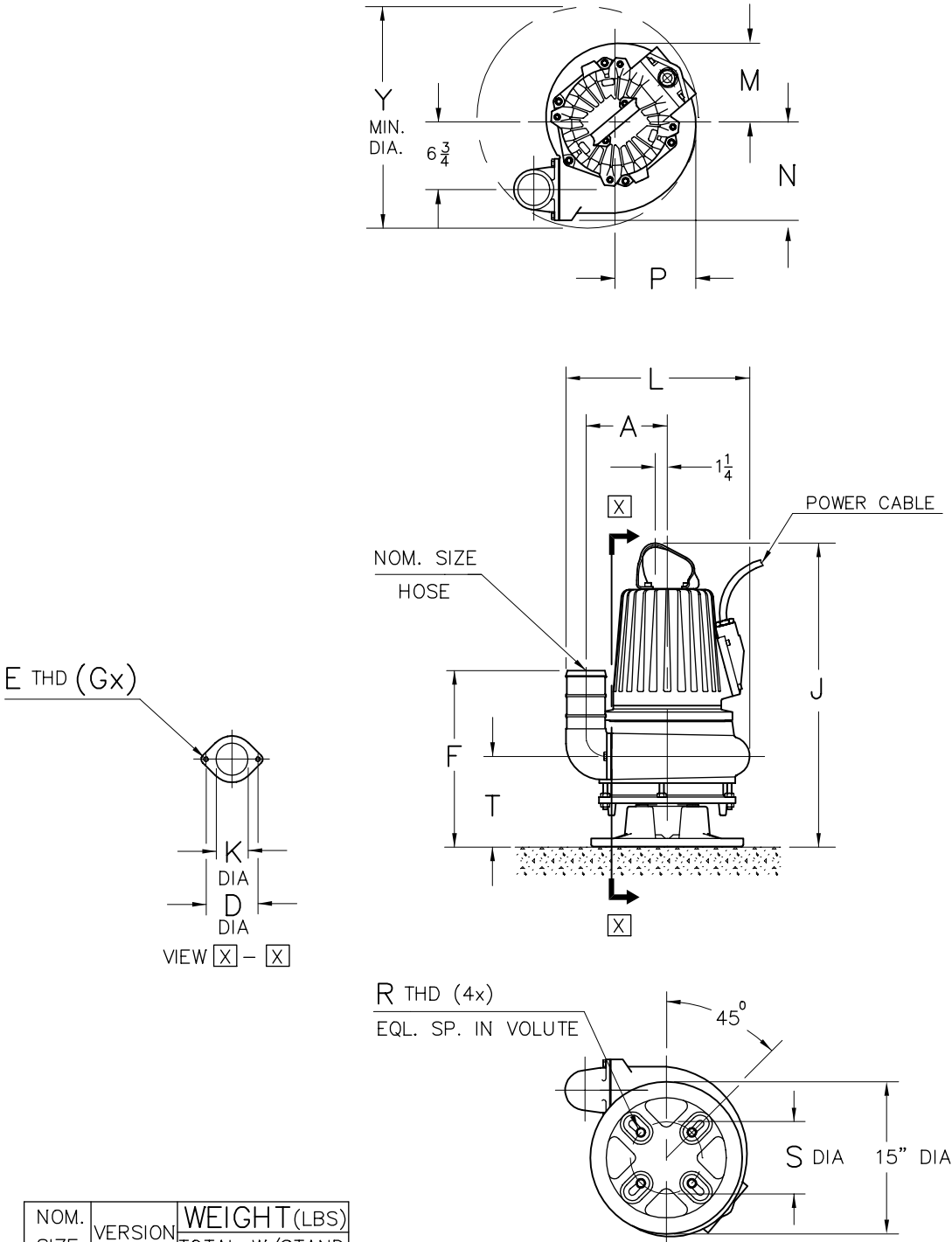
Section 4



OUTLINE DIMENSIONS

Issued: 3/96

Supersedes: 6/94



NOM. SIZE	VERSION	WEIGHT (LBS)
		TOTAL W/STAND
4"	HT	275

ALL DIMENSIONS IN INCHES

NOM. SIZE	VERSION	DIMENSIONAL CHART														
		A	D	E	F	G	J	K	L	M	N	P	R	S	T	Y
4"	HT	8	5 $\frac{1}{8}$	M12	17 $\frac{1}{2}$	2	30	3 $\frac{1}{4}$	18 $\frac{1}{4}$	7 $\frac{3}{4}$	9 $\frac{3}{4}$	8 $\frac{1}{4}$	M12	7 $\frac{1}{16}$	9	22

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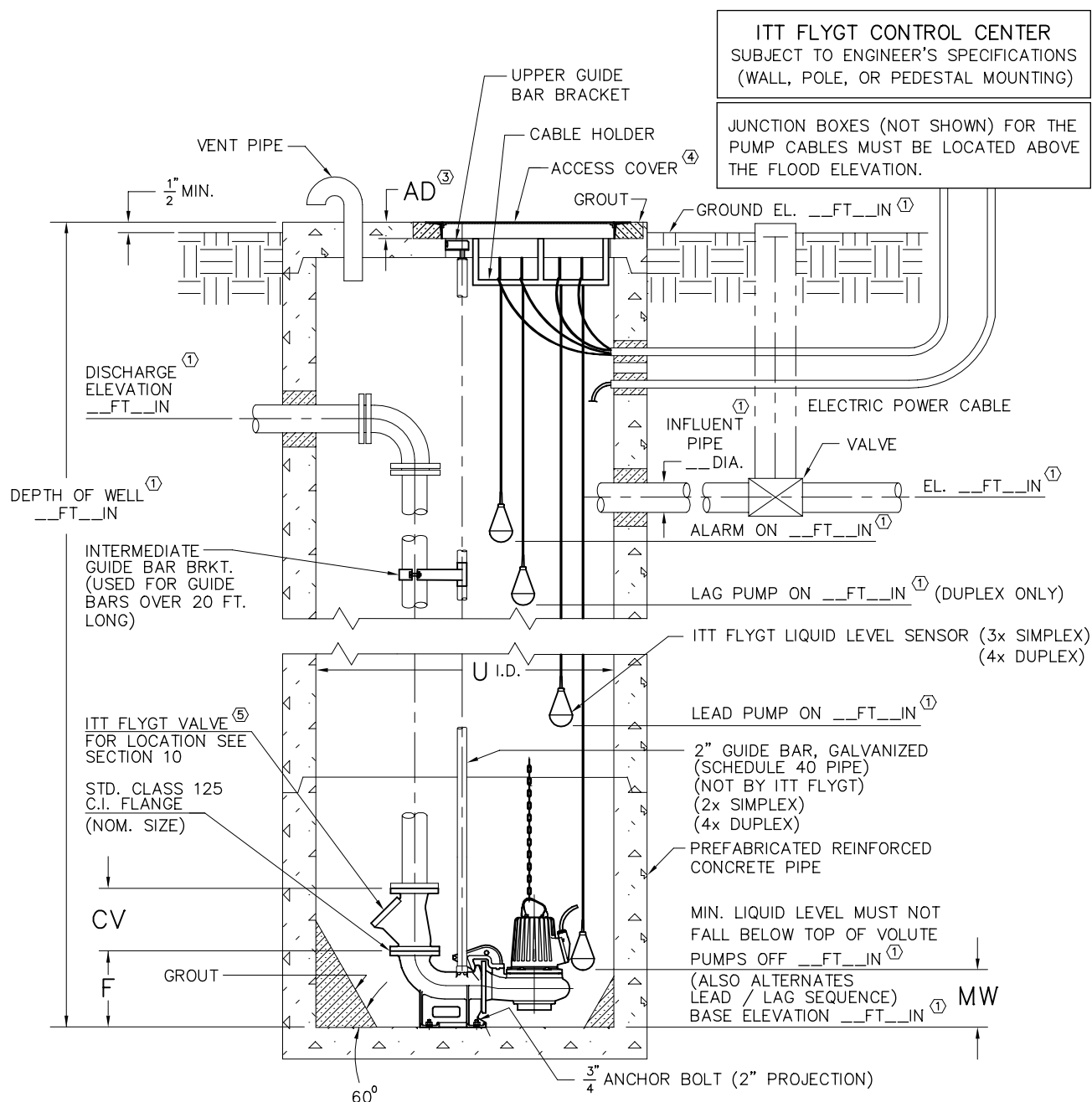
Section 5



Lift Station Dimensions

Issued: 4/96

Supersedes: 6/94



NOTES:

1. INDICATES INFORMATION TO BE DETERMINED BY OTHERS.
2. LOCATE ANCHOR BOLTS USING CLEAR INSIDE EDGE OF ACCESS FRAME AND CENTER LINE OF PUMP AS REF. POINT. BOLT LOCATIONS MUST BE HELD TO MAINTAIN EXACT POSITION OF PUMP RELATIVE TO ACCESS FRAME.
3. GROUT OPENING FOR ACCESS FRAME.
4. COVER SHOWN IS FOR STANDARD DUTY ANGLE FRAME. FOR ADDITIONAL DIMENSIONS ON

- STANDARD DUTY TROUGH FRAME, HEAVY DUTY ANGLE FRAME AND HEAVY DUTY TROUGH FRAME, CONSULT ITT FLYGT CORP. ENGINEERING DEPT.
5. CONFIGURATION AND DIMS. SHOWN ARE SUGGESTED REQUIREMENTS ONLY. ALL DETAILS, INCLUDING SIZING OF PIT, TYPE, LOCATION AND ARRANGEMENT OF VALVES AND PIPING, ETC. ARE TO BE SPECIFIED BY THE CONSULTING ENGINEER AND ARE SUBJECT TO HIS APPROVAL.
6. FOR INFORMATION SEE SECTION 10.

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Section 5

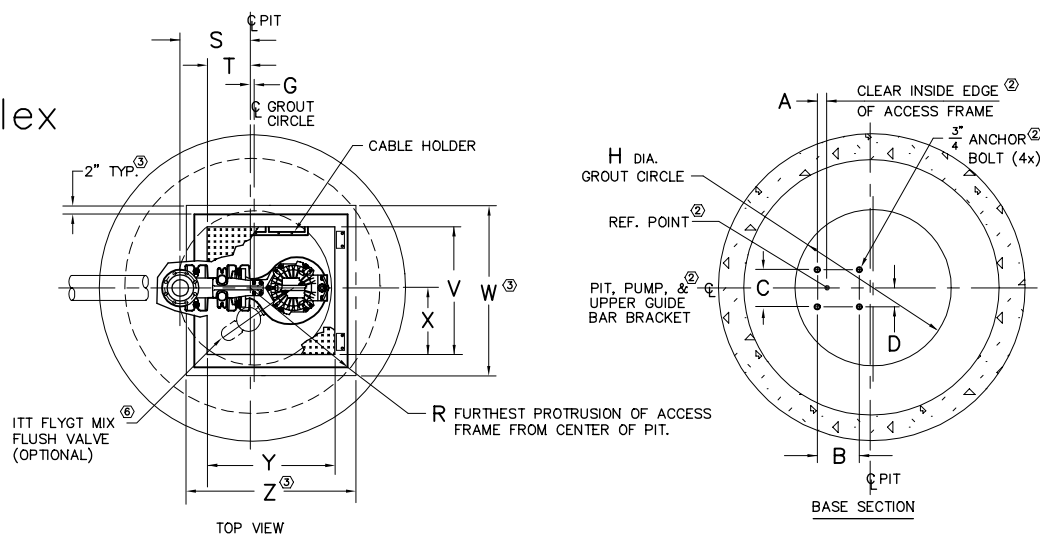


Lift Station Dimensions

Issued: 4/96

Supersedes: 6/94

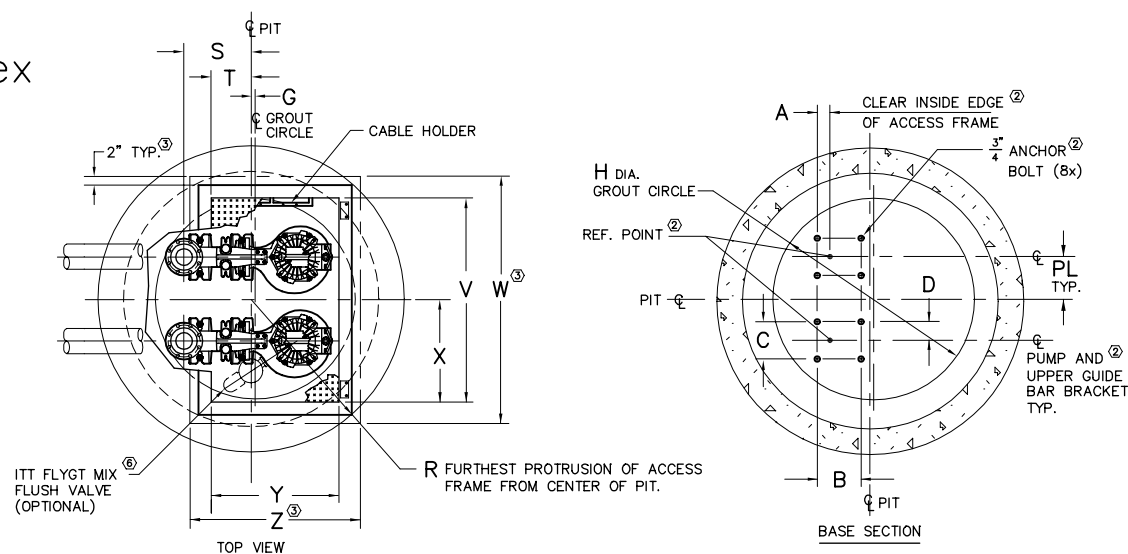
Simplex



ALL DIMENSIONS IN INCHES

ALL DIMENSIONS IN INCHES																						
DIMENSIONAL CHART																						
NOM. SIZE	VERSION	STATION												COVER								
		A	B	C	D	F	G	H	R	S	T	U	CV	MW	SIZE	V	W	X	Y	Z	AD	
4"	HT	2 3/4	9 7/8	7 3/4	3 7/8	15 3/4	1	38	29	17	10 1/2	60	11 1/2	13	FAPS-34 x 31	30	41	15	30	44	3	
4"	MT	2 3/4	9 7/8	7 3/4	3 7/8	15 3/4	1	38	29	17	10 1/2	60	11 1/2	14	FAPS-34 x 31	30	41	15	30	44	3	
6"	MT	4 1/4	11	9 1/2	4 3/4	17 3/4	2	37	31	15 1/2	8	60	14	15	FAPS-34 x 31	30	41	15	30	44	3	
8"	LT	5 1/2	11	9 1/2	4 3/4	17 3/4	1	42	43	20	11 1/4	72	19 1/2	16	FAPS-47 x 43	42	53	22	42	57	3	

Duplex



ALL DIMENSIONS IN INCHES

NOM. SIZE	VERSION	DIMENSIONAL CHART																COVER						
		STATION																COVER						
		A	B	C	D	F	G	H	R	S	T	U	CV	MW	PL	SIZE	V	W	X	Y	Z	AD		
4"	HT	2 3/4	9 7/8	7 3/4	3 7/8	15 3/4	1	47	36	15 3/4	9 1/4	60	11 1/2	13	10	FAPS-34 x 49	48	59	28	30	44	3		
4"	MT	2 3/4	9 7/8	7 3/4	3 7/8	15 3/4	1	47	36	15 3/4	9 1/4	60	11 1/2	14	10	FAPS-34 x 49	48	59	26	30	44	3		
6"	MT	4 1/4	11	9 1/2	4 3/4	17 3/4	1	52	39	14	6 1/2	72	14	15	11	FAPS-34 x 49	48	59	27	30	44	3		
8"	LT	5 1/2	11	9 1/2	4 3/4	17 3/4	1	55	41	18 1/4	9 1/2	72	19 1/2	16	11	FAPS-40 x 49	48	59	27	36	50	3		

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Electrical Data

SECTION

PAGE

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1

SUPERSEDES

ISSUED

10/95

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Motor Data

RATED OUTPUT POWER HP (kW)	Ø	VOLTS NOM.	FULL LOAD AMPS	LOCKED ROTOR AMPS	LOCKED ROTOR KVA	LOCKED ROTOR CODE LETTER KVA/HP	RATED INPUT POWER kW	POLES/RPM
6.4 (4.8)	3	200	21.0	138	48	G	5.7	4/1750
		230	18.0	120				
		460	9.0	60				
		575	7.2	48				
7.4 (5.5)	3	200	22.0	173	60	G	6.5	4/1750
		230	19.0	150				
		460	9.6	75				
		575	7.7	60				
7.5 (5.6)	3	200	23.0	138	48	G	6.7	4/1740
		230	20.0	120				
		460	10.0	60				
		575	8.0	48				
7.6 (5.7)	1	230	30.0	105	24	B	6.6	4/1730
10.0 (7.5)	3	200	29.0	173	60	G	8.9	4/1745
		230	26.0	150				
		460	13.0	75				
		575	10.0	60				

PUMP MOTOR HP	EFFICIENCY			POWER FACTOR		
	100% LOAD	75% LOAD	50% LOAD	100% LOAD	75% LOAD	50% LOAD
6.4	84.0	80.0	78.0	0.82	0.75	0.63
7.4	85.0	84.0	81.0	0.84	0.77	0.71
7.5	84.0	84.0	80.0	0.84	0.80	0.72
7.6	81.0	82.0	81.0	0.96	0.96	0.95
10.0	84.0	85.0	84.0	0.87	0.85	0.77

Cable Data

HP	VOLTS	MAX. LENGTH FT.	CABLE SIZE/ NOMINAL DIA.	CONDUCTORS (IN ONE CABLE)	PART NUMBER
6.4	200	150	10/3-2-1-GC 21.3mm (0.84")	(3) 10AWG (PWR) (2) 12AWG (CTRL) (1) 10AWG (GND) (1) 12AWG (GC)	00094 21 06
	230	205			
	460	815			
	575	1275			
7.4 or 7.5	200	135	8/3-2-1-GC 28.2mm (1.11")	(3) 8AWG (PWR) (2) 10AWG (CTRL) (1) 8AWG (GND) (1) 10AWG (GC)	00094 21 08
	230	170			
	460	710			
	575	1110			
7.6	230	140	8/3-2-1-GC 28.2mm (1.11")	(3) 8AWG (PWR) (2) 10AWG (CTRL) (1) 8AWG (GND) (1) 10AWG (GC)	00094 21 08
10.0	200	165			
10.0	230	135	10/3-2-1-GC 21.3mm (0.84")	(3) 10AWG (PWR) (2) 12AWG (CTRL) (1) 10AWG (GND) (1) 12AWG (GC)	00094 21 06
	460	535			
	575	870			

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Performance Specifications

SECTION	PAGE
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SUPERSEDES	ISSUED
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REQUIREMENTS

Furnish and install ___ submersible non-clog wastewater pump(s). Each pump shall be equipped with a ___ HP, submersible electric motor connected for operation on ___ volts, ___ phase, 60 hertz, ___ wire service, with ___ feet of submersible cable (SUBCAB) suitable for submersible pump applications. The power cable shall be sized according to NEC and ICEA standards and have P-MSHA Approval. The pump shall be supplied with a mating cast iron ___ inch discharge connection and be capable of delivering ___ GPM at ___ TDH. An additional point on the same curve shall be ___ GPM at ___ feet total head. Shut off head shall be ___ feet (minimum). Each pump shall be fitted with ___ feet of ___ lifting chain or stainless steel cable. The working load of the lifting system shall be 50% greater than the pump unit weight.

PUMP DESIGN

The pump(s) shall be automatically and firmly connected to the discharge connection, guided by no less than two guide bars extending from the top of the station to the discharge connection. There shall be no need for personnel to enter the wet-well. Sealing of the pumping unit to the discharge connection shall be accomplished by a machined metal to metal watertight contact. **Sealing of the discharge interface with a diaphragm, O-ring or profile gasket will not be acceptable.** No portion of the pump shall bear directly on the sump floor.

PUMP CONSTRUCTION

Major pump components shall be of grey cast iron, ASTM A-48, Class 35B, with smooth surfaces devoid of blow holes or other irregularities. All exposed nuts or bolts shall be AISI type 304 stainless steel construction. All metal surfaces coming into contact with the pumpage, other than stainless steel or brass, shall be protected by a factory applied spray coating of alkyd primer with an acrylic dispersion zinc phosphate primer with a polyester resin paint finish on the exterior of the pump.

Sealing design shall incorporate **metal-to-metal contact** between machined surfaces. Critical mating surfaces where watertight sealing is required shall be machined and fitted with Nitrile or Viton rubber O-rings. Fittings will be the result of controlled compression of rubber O-rings in two planes and O-ring contact of four sides without the requirement of a specific torque limit.

Rectangular cross sectioned gaskets requiring specific torque limits to achieve compression shall not be considered as adequate or equal. No secondary sealing compounds, elliptical O-rings, grease or other devices shall be used.

COOLING SYSTEM

Motors are sufficiently cooled by the surrounding environment or pumped media. A water jacket is not required.

CABLE ENTRY SEAL

The cable entry seal design shall preclude specific torque requirements to insure a watertight and submersible seal. The cable entry shall consist of a single cylindrical elastomer grommet, flanked by washers, all having a close tolerance fit against the cable outside diameter and the entry inside diameter and compressed by the body containing a strain relief function, separate from the function of sealing the cable. The assembly shall provide ease of changing the cable when necessary using the same entry seal. **The cable entry junction chamber and motor shall be separated by a stator lead sealing gland or terminal board, which shall isolate the interior from foreign material gaining access through the pump top. Epoxies, silicones, or other secondary sealing systems shall not be considered acceptable.**

MOTOR

The pump motor shall be induction type with a squirrel cage rotor, shell type design, housed in an air filled, watertight chamber, NEMA B type. The stator windings and stator leads shall be insulated with moisture resistant Class F insulation rated for 155°C (311°F). The stator shall be dipped and baked three times in Class F varnish and shall be heat-shrink fitted into the stator housing. The use of bolts, pins or other fastening devices requiring penetration of the stator housing is not acceptable. The motor shall be designed for continuous duty handling pumped media of 40°C (104°F) and capable of up to 15 evenly spaced starts per hour. The rotor bars and short circuit rings shall be made of cast aluminum. Thermal switches set to open at 125°C (260°F) shall be embedded in the stator lead coils to monitor the temperature of each phase winding. These thermal switches shall be used in conjunction with and supplemental to external motor overload protection and shall be connected to the control panel. The junction chamber containing the terminal board, shall be hermetically sealed from the motor by an elastomer compression seal. Connection between the cable conductors and stator leads shall be made with threaded compression type binding posts permanently affixed to a terminal board. Wire nuts or crimping type connection devices are not acceptable. The motor and pump shall be designed and assembled by the same manufacturer.

The combined service factor (combined effect of voltage, frequency and specific gravity) shall be a minimum of 1.15.

PAGE	SECTION
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ISSUED	SUPERSEDES
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Performance Specifications

The motor shall have a voltage tolerance of plus or minus 10%. The motor shall be designed for operation up to 40°C (104°F) ambient and with a temperature rise not to exceed 80°C. A performance chart shall be provided upon request showing curves for torque, current, power factor, input/output kW and efficiency. This chart shall also include data on starting and no-load characteristics.

The power cable shall be sized according to the NEC and ICEA standards and shall be of sufficient length to reach the junction box without the need of any splices. The outer jacket of the cable shall be oil resistant chloroprene rubber. The motor and cable shall be capable of continuous submergence underwater without loss of watertight integrity to a depth of 65 feet.

The motor horsepower shall be adequate so that the pump is non-overloading throughout the entire pump performance curve from shut-off through run-out.

BEARINGS

The pump shaft shall rotate on two bearings. Motor bearings shall be permanently grease lubricated. The upper bearing shall be a single deep groove ball bearing. The lower bearing shall be a two row angular contact bearing to compensate for axial thrust and radial forces. **Single row lower bearings are not acceptable.**

MECHANICAL SEAL

Each pump shall be provided with a tandem mechanical shaft seal system consisting of two totally independent seal assemblies. The seals shall operate in an lubricant reservoir that hydrodynamically lubricates the lapped seal faces at a constant rate. The lower, primary seal unit, located between the pump and the lubricant chamber, shall contain one stationary and one positively driven rotating **tungsten-carbide ring**. The upper, secondary seal unit, located between the lubricant chamber and the motor housing, shall contain one stationary **tungsten-carbide** seal ring and one positively driven rotating **tungsten-carbide** seal ring. Each seal interface shall be held in contact by its own spring system. The seals shall require neither maintenance nor adjustment nor **depend on direction of rotation for sealing**. The position of both mechanical seals shall depend on the shaft. Mounting of the lower mechanical seal on the impeller hub will not be acceptable. For special applications, other seal face materials shall be available.

The following seal types shall not be considered acceptable nor equal to the dual independent seal specified: shaft seals without positively driven rotating members, or conventional double mechanical seals containing either a common single or double spring acting

between the upper and lower seal faces. Cartridge type systems will not be acceptable. No system requiring a pressure differential to offset pressure and to effect sealing shall be used.

Each pump shall be provided with an lubricant chamber for the shaft sealing system. The lubricant chamber shall be designed to prevent overfilling and to provide lubricant expansion capacity. The drain and inspection plug, with positive anti-leak seal shall be easily accessible from the outside. The seal system shall not rely upon the pumped media for lubrication. **The motor shall be able to operate dry without damage while pumping under load.**

Seal lubricant shall be FDA Approved, nontoxic.

PUMP SHAFT

Pump and motor shaft shall be the same unit. The pump shaft is an extension of the motor shaft. Couplings shall not be acceptable. The shaft shall be AISI type 431 stainless steel.

If a shaft material of lower quality than 431 stainless steel is used, a shaft sleeve of 431 stainless steel is used to protect the shaft material. However, shaft sleeves only protect the shaft around the lower mechanical seal. No protection is provided in the oil housing and above. Therefore, the use of stainless steel sleeves will not be considered equal to stainless steel shafts.

IMPELLER

The impeller(s) shall be of gray cast iron, Class 35B, dynamically balanced, double shrouded non-clogging design having a long throughlet without acute turns. The impeller(s) shall be capable of handling solids, fibrous materials, heavy sludge and other matter found in wastewater. Whenever possible, a full vaned, not vortex, impeller shall be used for maximum hydraulic efficiency; thus, reducing operating costs. Mass moment of inertia calculations shall be provided by the pump manufacturer upon request. Impeller(s) shall be keyed to the shaft, retained with an Allen head bolt and shall be capable of passing a minimum ____ inch diameter solid. All impellers shall be coated with an acrylic dispersion zinc phosphate primer.

WEAR RINGS

A wear ring system shall be used to provide efficient sealing between the volute and suction inlet of the impeller. Each pump shall be equipped with a brass, or nitrile rubber coated steel ring insert that is drive fitted to the volute inlet.

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VOLUTE

Pump volute(s) shall be single-piece grey cast iron, Class 35B, non-concentric design with smooth passages large enough to pass any solids that may enter the impeller. Minimum inlet and discharge size shall be as specified.

PROTECTION

All stators shall incorporate thermal switches in series to monitor the temperature of each phase winding. At 125°C (260°F) the thermal switches shall open, stop the motor and activate an alarm.

A leakage sensor shall be available as an option to detect water in the stator chamber. The Float Leakage Sensor (FLS) is a small float switch used to detect the presence of water in the stator chamber. When activated, the FLS will stop the motor and send an alarm both local and/or remote.

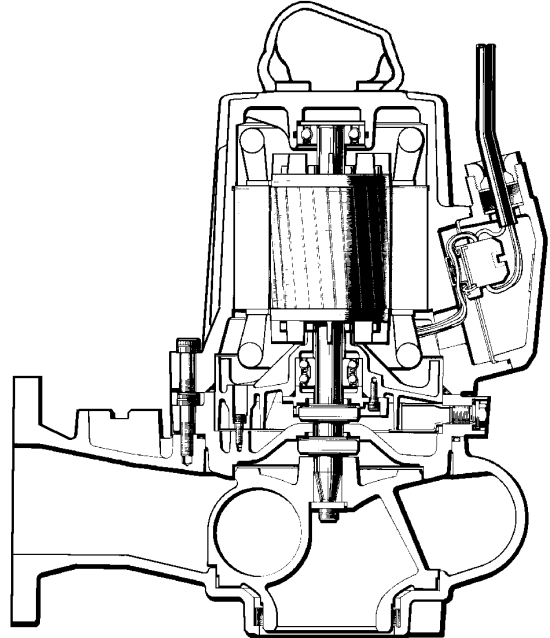
USE OF VOLTAGE SENSITIVE SOLID STATE SENSORS AND TRIP TEMPERATURE ABOVE 125°C (260°F) SHALL NOT BE ALLOWED.

The thermal switches and FLS shall be connected to a Mini CAS (Control and Status) monitoring unit. The Mini CAS shall be designed to be mounted in any control panel.

MODIFICATIONS

1. Explosion-proof Pumps (X).
2. Warm Liquid Applications (WL).
3. Dry Pit Installations (CT).

Refer to the General Guide Specifications for additional information.



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GENERAL

The general guide specifications is intended to cover the items applying to all ITT Flygt pumps for this project. Pump specifications follow the general section. Thus; Quality, Technical Support, Testing, and Experience apply to all ITT Flygt pumps for this project.

SCOPE

The specifications shall govern all work necessary to furnish, install and place into operation the electrical submersible pump(s) required to complete this project. This section includes electric submersible pump(s) to be supplied with motor, close coupled volute, cast iron discharge elbow, guide bar brackets, power cable and accessories. The pumps are available for wet pit (CP), dry pit (CT) and portable (CS) installations.

QUALITY ASSURANCE

The pump(s) shall be heavy duty, electric submersible, centrifugal non-clog units designed for handling raw, unscreened sewage and wastewater and shall be fully guaranteed for this use. The pumps provided shall be capable of operating in an ambient liquid temperature of **104 DEGREES F**. Since the high temperature of **104 DEGREES F** is specified by the National Electrical Manufacturers Association (NEMA) and Factory Mutual (FM), motors with a maximum ambient temperature rating below **104 DEGREES F** shall not be acceptable.

The pump and motor unit shall be suitable for continuous operation at full nameplate load while the motor is completely submerged, partially submerged or totally non-submerged. The use of shower systems, secondary pumps or cooling fans to cool the motor shall not be acceptable.

The pump, mechanical seals and motor units provided under this specification shall be from the same manufacturer in order to achieve standardization of operation, maintenance, spare parts, manufacturer's service and warranty.

SUBMITTALS

Submittal data shall be provided to show compliance with these specifications, plans or other specifications that will influence the proper operation of the pump(s).

Standard submittal data for approval must consist of:

- a. Pump Performance Curves.
- b. Pump Outline Drawing.
- c. Station Drawing for Accessories.
- d. Electrical Motor Data.
- e. Control Drawing and Data.

- f. Access Frame Drawing.
- g. Typical Installation Guides.
- h. Technical Manuals.
- i. Parts List.
- j. Printed Warranty.
- k. Manufacturer's Equipment Storage Recommendations.
- l. Manufacturer's Standard Recommended Start-Up Report Form.

Lack of the above requested submittal data is cause for rejection.

TESTING

Testing performed upon each pump shall include the following inspections:

- a. Impeller, motor rating and electrical connections shall be checked for compliance with this specification.
- b. Prior to submergence, each pump shall be run dry to establish correct rotation.
- c. Each pump shall be run submerged in water.
- d. Motor and cable insulation shall be tested for moisture content or insulation defects.

Upon request, a written quality assurance record confirming the above testing/inspections shall be supplied with each pump at the time of shipment.

Each pump (when specified) shall be tested in accordance with the latest test code of the Hydraulic Institute (H.I.) at the manufacturer to determine head vs. capacity and kilowatt draw required. Witness tests shall be available at the factory upon request.

The pump(s) shall be rejected if the above requirements are not satisfied.

START-UP SERVICE

The equipment manufacturer shall furnish the services of a qualified factory trained field service engineer for ___ 8-hour working day(s) at the site to inspect the installation and instruct the owner's personnel on the operation and maintenance of the pumping units. After the pumps have been completely installed and wired, the contractor shall have the manufacturer do the following:

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- a. Megger stator and power cables.
- b. Check seal lubrication.
- c. Check for proper rotation.
- d. Check power supply voltage.
- e. Measure motor operating load and no load current.
- f. Check level control operation and sequence.

During this initial inspection, the manufacturer's service representative shall review recommended operation and maintenance procedures with the owner's personnel.

FACTORY SERVICE

Factory-Approved service facilities with qualified factory-trained mechanics shall be available for prompt emergency and routine service.

GUARANTEE

In addition to the general guarantee required elsewhere in these specifications, the pump manufacturer shall furnish the Owner with a written warranty to cover the pump(s) and motor(s) against defects in workmanship and material for a period of five (5) years or 10,000 hours of operation under normal use and service. The pump manufacturer will pay the following portion of the cost of **all replacement parts and repair labor** from the date of shipment of the pump unit. Pumps repaired under warranty will be returned to the owner freight prepaid.

Months	0-18	19-39	40-60
Hours	0-3,000	3,000 - 6,500	6,500 - 10,000
Warranty	100%	50%	25%

The warranty shall be in printed form and previously published as the manufacturer's standard warranty for all similar units manufactured.

EXPERIENCE

The pump manufacturer shall have a minimum of 10,000 heavy-duty submersible wastewater pumps installed and operating for no less than 5 years in the United States.

MANUFACTURERS

- a. The pump, mechanical seals and motor shall be from the same manufacturer.
- b. The pump, mechanical seals and motor manufacturer shall be ITT Flygt.

MODIFICATIONS:

a. EXPLOSION-PROOF PUMPS (X):

The pump system including the pump, motor and power cable shall be approved for use in areas classified as hazardous locations in accordance with the NEC Class I, Div. 1, Group C and D service as determined and approved by a U.S. nationally recognized testing laboratory (U.L., FM, CSA) at the time of the bidding of the project. As required by Factory Mutual (FM) the motor shall be capable of operating in pumped media up to **104 DEGREES**

F. Motor thermal switches shall monitor and protect the motor from excessive temperature. An internal Float Switch shall be available, as an option, in the motor chamber. Service of explosion-proof submersible units shall be performed by qualified FM experienced personnel. **The pump manufacturer must provide training schools to qualify personnel in the proper service and repair of explosion-proof pumps.**

b. DRY PIT INSTALLATION (CT):

Motor cooling shall be sufficient for continuous operation under full nameplate load in a dry environment. The pump(s) shall be capable of handling pumped media up to **104 DEGREES F.**

OIL FILLED MOTORS - Since the complete motor requires total oil immersion for adequate heat dissipation, **oil filled motors shall not be considered for dry pit installations.**

DRY TYPE - EXTERNAL FAN COOLED

MOTORS - When external fan cooling is required, two **SEPARATE** motors are required one for the pump and one for the fan. This results in higher input power, increased operating costs and possible fan motor failure. A submersible pump is used for dry pit installation because of the high possibility of flooding. If the fan motor is operating when submerged, the down thrust developed will damage the fan motor. A pump motor of about **200 HP** **DEPENDS** on the performance of a **3 HP** fan motor. **Thus, air cooled fans shall not be considered for dry pit installations.**

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c. WARM LIQUID APPLICATIONS (WL):

Higher temperature units shall be available for pumped media temperatures of 140°F, 160°F and 195°F. Alternative cable, O-rings, seal materials, etc. may be used for the higher temperature applications. On certain pump models and for some higher temperatures, an external source of cooling water may be required.

d. STAINLESS STEEL PUMPS (SS):

Complete pump models shall be available in stainless steel. In addition, pump portions including impeller, volute, hydraulic end and motor shall be available in stainless steel. The pump models shall be capable of handling pumped media up to **104 DEGREES F.**

e. ALUMINUM BRONZE PUMPS (B):

Complete pump models shall be available in aluminum bronze. For adequate motor cooling, there shall be a water jacket with all aluminum bronze models. The pump models shall be capable of handling pumped media up to **104 DEGREES F.**